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RBW109-3101-14-1-09

Job Sheet 199532



Part No: RBW109-3101-14-1-09

Job Qty: 4 pcs *8 pcs*

Part Name: Standoff



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/14/19

Description:

Type: SOLD

Note: DWG RBW109-3101-14-1 Rev 2 IPP Rev. A 19.08.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	4 pcs	10/14/19	10/14/19	0.00	2.00	Conventional Lathe - 1		<i>ML 19/09/29</i>
110	QC 2	4 pcs	10/14/19	10/14/19	0.00	0.00	Conventional Lathe - 2		
							QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		<i>ML 19/09/29</i>
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S218118



Part: RBW109-3101-14-1-09

Job No: 199532

Serial No/Batch: S218118

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 08/29/19

120 QC 8 4 pcs 10/14/19 0.00 0.00

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

QC 8 - 57

19/10/1

130 Packaging 3-1 - Stock - B4B 4 pcs 10/14/19 0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

DAS

28

9-89

DAS

21

9-89 OCT 03 2019

140 QC 21 - SA 4 pcs 10/14/19 0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

Part Op 100 - 1-Machine as per DWG, 2-Deburr
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.500	304 SS roundbar .500	.2040 ft (.051 ea)	100-Conventional Lathe - 1	5080895

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	M304R0.500	0	53	0

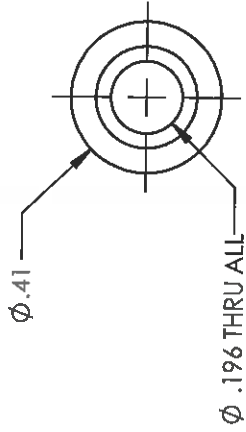
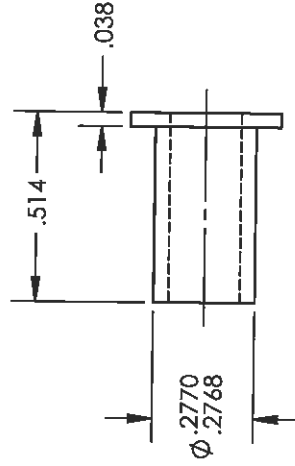
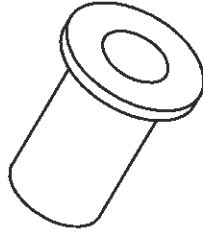
Part Specifications

Specifications could not be found.

Plex 8/27/19 1:51 PM Dart.lajeunesse.marie

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REV		REVISIONS	
REV	ECR	DESCRIPTION	DATE
2	15-0117	-09 CH'D THRU HOLE DIMS WAS Ø.190 IS Ø.196, WAS Ø.277 IS LIMIT Ø.2770-2768.	5/29/2015
			JAG



SHOP COPY
RETURN TO
ENGINE
UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT NOTICE
WORK ORDER NO. 199532 MWS
19-08-27



TITLE M/R BLADE TRIM TAB GAUGE

DWG NO.	RBW109-3101-14-1-09	REV	2
MAT'L	304 S.S.	DRAWN BY:	PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT	2 Well
XX ± .01	ANGLES ± .5°	FINISH	
X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	2:1	DATE	3/8/2010
USED ON MODEL			AGUSTA
			SHEET 6 OF 13

STANDOFF

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS				Engineering							
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Water Jet Supplier Quality					
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)									
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			
				Completed By											
				Lead hand / Supervisor											
				QC / QA Coordinator											